

STEREO IMPACT

PROBLEM REPORT
PR-1022
FM1 SIT HVPS Stack
28 September 2004

PR Numbers: 1xxx=UCB, 2xxx=Caltech/JPL, 3xxx=UMd, 4xxx=GSFC/SEP, 5xxx=GSFC/Mag,
6xxx=CESR, 7xxx=Keil, 8xxx=ESTEC, 9xxx=MPAe

Assembly : IMPACT SIT	SubAssembly : HVPS
Component/Part Number: Stack	Serial Number: FM1
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Failure Occurred During (Check one)

Functional test Qualification test S/C Integration Launch operations

Environment when failure occurred:

Ambient Vibration Shock Acoustic
 Thermal Vacuum Thermal-Vacuum EMI/EMC

Problem Description

When the SIT FM1 HVPS was returned from UMD to UCB for final conformal coating and staking it was discovered that the stack was broken at a glue bond line (see attached picture). This must have happened some time after the last test at GSFC, probably in shipping.

Analyses Performed to Determine Cause

The stack is silver epoxied together, and is somewhat fragile. As a normal part of the staking/coating process, a structure is added to help support the stack. This was not yet in place at the time of the shipment (it is already in place for FM2, recently delivered to UMD). This structure has proven adequate to pass vibration on similar supplies on other missions.

Corrective Action/ Resolution

Rework Repair Use As Is Scrap

A replacement stack will be built from existing stock to replace the broken one. The support structure will be added prior to coating and staking.

Date Action Taken:

Retest Results:

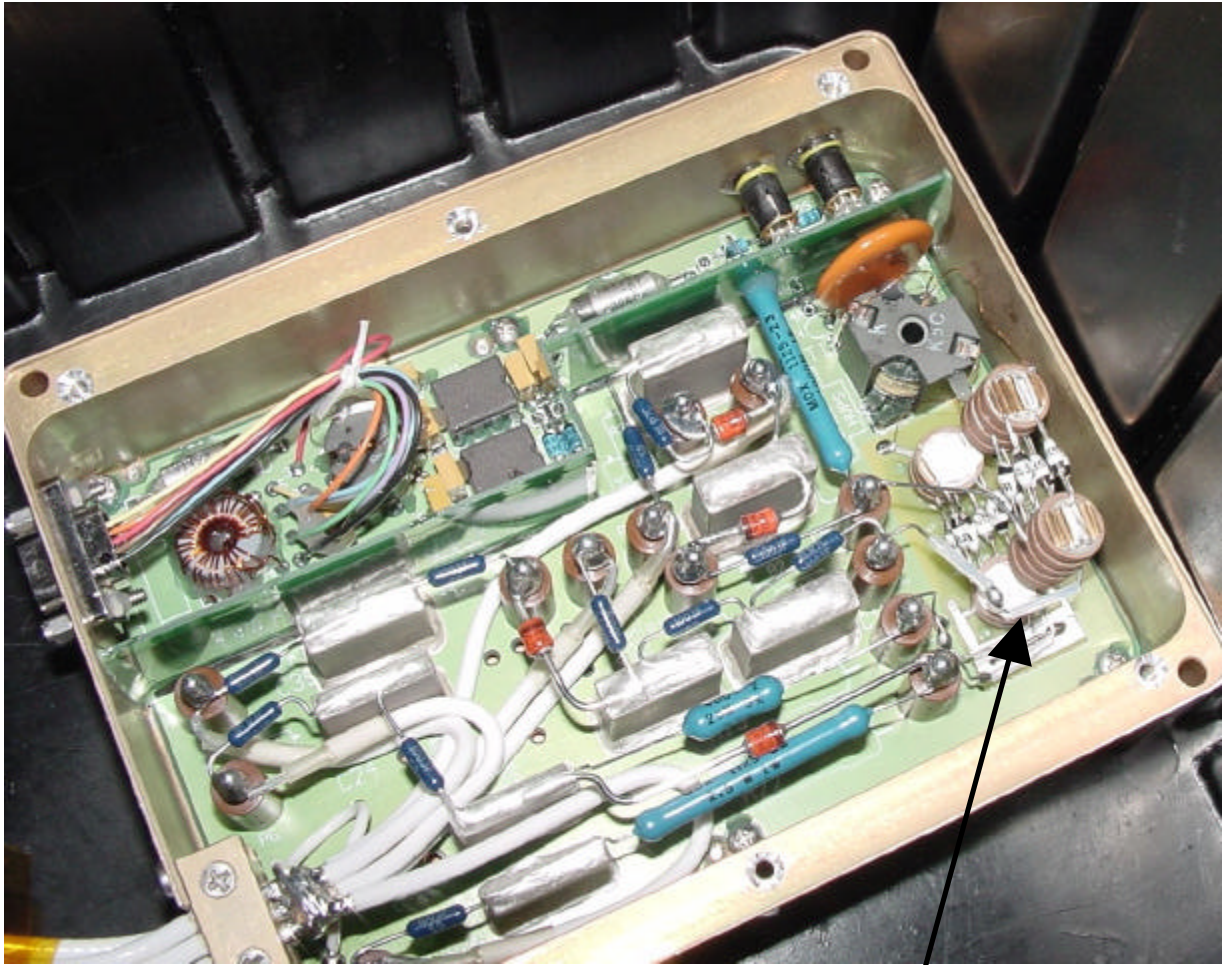
Corrective Action Required/Performed on other Units:

Closure Approvals

Subsystem Lead:	_____	Date: _____
IMPACT Project Manager:	_____	Date: _____
IMPACT QA:	_____	Date: _____
NASA IMPACT Instrument Manager:	_____	Date: _____

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Broken stack